

USED ON
VTFM-10000

IST DRAWING STATUS ACTIVE: SIGN: DATE:

INFORMATION ONLY
FOR 3rd. PARTY APPROVAL
PERMIT MATERIAL ORDER
FOR MANUFACTURE
AS BUILT
SUPERSEDED

NOTES: (UNLESS OTHERWISE STATED)

- 1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.
- 2) SCREW THREADS TO ISO 261
- 3) SURFACE TEXTURE: 3,2 / (Ra TO ISO 1302)

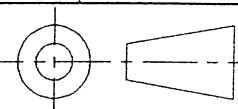
4) ALL INTERNAL RADII 0,8 MAX.

MATERIAL:

ST STEEL 304

TOLERANCES UNLESS OTHERWISE STATED

LINEAR	0	21	201	1001	3001	ANGLES	±1°
	TO	TO	TO	TO	TO		
	20	200	1000	3000	∞		
	±0,2	±0,2	±0,5	±0,5	±1,0		



TO SABS 0111

IST

TITLE : LOCK DEVICE

ISSUE

A

REVISION DETAILS

A

ISS

C/NOTE

WB

DRAWN

MF

CHECK

92-10-21

APPR

P.OFF.

DATE

DISC NO/FILE NAME

VTFM-24A

DRG NO : VTFM-10005.122

SCALE : 1:1

SHT 1 OF 1

WHEN PLOTTED ON
UNLESS OTHERWISE STATED

A3